



# **STAUF D 54**

Very low emission dispersion-based primer



	Technical Datasheet
Product number	✓ 131030
Special features	<ul> <li>suited for absorbent and dense substrates</li> <li>dilutable concentrate</li> <li>very economical</li> </ul>
Application range	$\checkmark$ primer underneath to levelling with STAUF levelling compounds
Suitable subfloors	<ul> <li>sanded mastic asphalt screed</li> <li>concrete C 25 / 30 according to DIN 1045 (non-skid surface)</li> <li>calcium sulphate (flow) floors</li> <li>wooden planks, wood fibre boards</li> <li>chipboards (P4 to P7), OSB boards (OSB/2 to OSB/4)</li> <li>stone, ceramic, terrazzo, tiles</li> <li>unlaminated gypsum fibre boards</li> <li>cement floors</li> </ul>
Product properties	<ul> <li>suitable on subfloor heating systems</li> <li>good penetration</li> <li>easy to apply</li> <li>fast drying</li> <li>can be diluted with water</li> <li>creates a surface with an even absorptive capacity</li> </ul>
Color	✓ white
Required quantities per m <sup>2</sup>	✓ 130g when applied with roller
Drying time	<ul> <li>1 hour on absorbent substrates</li> <li>4 - 8 hrs. on on-absorbent substrates</li> <li>at least 15 hours on calcium sulphate based substrates in combination with cementitious filler compounds</li> </ul>
Additional instructions 1	<ul> <li>Use undiluted on non-absorbent substrates</li> <li>Dilute 1:3 when using on absorbent substrates</li> <li>On poorly absorbent substrates and anhydrite screeds dilute 1:1</li> </ul>

Room climate at work site	<ul> <li>Minimum 18 °C, maximum 75% rel. humidity, preferably max.</li> <li>65%</li> </ul>
Transport requirements	✓ frost-free
Storage requirements	<ul> <li>✓ frost-free</li> <li>✓ dry</li> <li>✓ cool</li> </ul>
Shelf-life	✓ 12 months
Giscode	✓ D1
Emicode	✓ EC1 plus
Available packaging	<ul> <li>✓ 5 kg plastic canister</li> <li>✓ 10 kg plastic canister</li> </ul>



## **EXAMINATION OF SUBFLOOR**

Prior to processing, the subfloor must be checked according to the standard DIN 18356, DIN 18365 or corresponding national standards. The subfloor shall be resistant to pressure and tension, free of cracks, must have sufficient surface strength, be permanently dry, level, clean and free of from contaminants that may prevent adhesion, sinter layers etc. In addition, porosity and grip of surface need to be checked. Also check moisture content and absorption of subfloors as well as temperature, air humidity and subfloor temperature.



## SUBFLOOR PREPARATION

It must be ensured that the subfloor is ready for installation by performing proper subfloor preparation, floors must be clean, have sufficient surface strength, must be level, permanently dry and free of cracks. A mechanical pretreatment of the subfloor (sweeping, vacuuming, mechanical brushing, sanding, milling, shot blasting) must be performed depending on type and condition of subfloor. Cracks and joints, except expansion joints and other construction joints, shall be solidly closed with STAUF repair resin and floor brackets. Cavities and indentations can be filled with a non self-levelling STAUF levelling compound.

## PROCESSING

Apply a single coat of the mixed or ready-to-use primer using an appropriate applicator. Apply within the processing time and avoid the formation of puddles. Primer soaks into porous, absorbent subfloors and forms a closed film on dense, non-absorbent subfloors. To accelerate the drying process, ensure adequate ventilation.



## LIMITATION OF LIABILITY

The foregoing representations are based on the results of our most current product and material testing and are of a non-obligatory advisory nature only since we have no control over the actual quality of workmanship, materials used and worksite conditions. As such, they do not constitute an express or implied warranty of any kind. The same applies to our commercial and technical consultation services which are provided free-of-charge and without obligation. Therefore, we strongly recommend that prior onsite testing be conducted to observe and study the suitability of the product for the intended purpose. With the release of this technical information, all prior technical information (technical data sheets, installation recommendations and other information regarding similar purposes) becomes invalid.

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